

Realizing efficient natural sunlight-driven photothermal selective catalytic reduction of nitrogen oxides by AlN_x assisted W doped Fe₂O₃ nanosheets

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ARTICLE INFO

Keywords:

AlN_x
Fe₂O₃
Photocatalysis
Photothermal
NO_x SCR

ABSTRACT

Photocatalytic selective catalytic reduction of nitrogen oxides (NO_x SCR) is a green and effective method to eliminate NO_x. But the natural sunlight-driven NO_x SCR is not realized due to the low temperature under sparse sunlight irradiation and the lack of highly active catalysts. To solve those problems, we selected a commercial AlN_x film which can heat the catalysts to 270 °C just under one standard solar irradiation because of its full sunlight absorption and low radiation characteristics, enabling to onset NO_x SCR. Further, a polyvinyl alcohol assisted graphene oxides templated method was developed to synthesize the W doped Fe₂O₃ nanosheets on a large scale, which can be used as efficient NO_x SCR catalysts with high N₂ selectivity, excellent SO₂ and H₂O resistances. As a result, the AlN_x assisted W doped Fe₂O₃ nanosheets showed 92% and 90% NO conversion rate under one solar irradiation and outdoor sunlight irradiation respectively without second energy input, first time of realizing natural sunlight-driven photothermal NO_x SCR. This strategy demonstrates a great potential on second energy free industrialized NO_x SCR.

1. Introduction

Nitrogen oxides (NO_x) are one of the most poisonous gases that lead to tremendous environmental problems [1], such as photochemical smog and acid rain [2]. A number of strategies have been developed to eliminate NO_x (deNO_x) [3–5]. Amongst, selective catalytic reduction of NO_x by ammonia (NO_x SCR) is the main deNO_x technology due to its green emission, low cost and excellent oxygen tolerance [6]. However, industrial NO_x SCR is commonly operated at least 200 °C temperature [7], which requires huge amount of thermal power and expensive equipment, causing enormous waste of second energy and capital [8,9]. Constructing efficient second energy free NO_x SCR system is of great significance for human society. Sunlight-driven catalysis can convert the photons as energy [10,11]. By far, the reports on photocatalytic deNO_x are photocatalytic oxidation, which introduce secondary pollution eg., NO₂, NO₃, not suitable for practical application [12,13]. Besides photocatalytic oxidation, photothermal catalysis has been reported for

sunlight-driven NO_x SCR [14,15]. However, those photothermal catalysts require second energy input and light irradiation simultaneously to drive NO_x SCR [16,17], making the current photothermal NO_x SCR useless [18]. To date, employing a weak sunlight source (1 kW m⁻² level) to operate photothermal NO_x SCR without second energy input is still a challenge [18,19].

On the other hand, multiple metal oxides such as MnO₂(Ce)/TiO₂ [20–22], Ce_aTa_bO_x [23] and Cu-zeolites [24–26] have been developed as the NO_x SCR catalysts with SO₂ and H₂O resistances [27,28]. But the activities of those multiple metal oxides can still not meet the requirements [29,30]. Two dimensional (2D) materials have the merits of high surface area and exotic electronic properties [17,31,32]. Therefore, the preparation of NO_x SCR catalysts as nanosheets can further improve the NO_x SCR efficiency of multiple metal oxides.

Herein, taking W doped Fe₂O₃ (an excellent anti-toxic NO_x SCR catalyst) as an example, we developed a graphene oxides templated method, which can large scale produce W doped Fe₂O₃ nanosheets in the

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presence of polyvinyl alcohol. Compared with the bulk W doped Fe₂O₃, W doped Fe₂O₃ nanosheets showed more wide operation temperature window, higher NO_x SCR activity and excellent SO₂, H₂O resistances. Furthermore, we used a commercial AlN_x film to construct the NO_x SCR reactor, which can heat the W doped Fe₂O₃ nanosheets to more than 270 °C high temperature under standard solar light irradiation due to the full sunlight absorption and low radiation of AlN_x film. Therefore, the AlN_x film assisted W doped Fe₂O₃ nanosheets can realize an efficient second energy free natural sunlight-driven photothermal NO_x SCR.

2. Experimental Section

Chemicals: Ferric nitrate (Fe(NO₃)₃·9H₂O) and ammonium metavanadate (H₂₈N₆O₄₁W₁₂) were purchased from Sinopharm Co., Ltd. Polyvinyl alcohol (PVA 224) was purchased from Aladdin Co., Ltd. Liquid nitrogen was purchased from Baoding Xicheng special gas Co., Ltd. The AlN_x film was provided by Tsinghua Solar Co., Ltd. All chemicals were directly used as received without further treatment.

Synthesis of W doped Fe₂O₃ nanosheets: To synthesize W doped Fe₂O₃ (W/Fe₂O₃) nanosheets, we selected the graphene oxide (GO) sheet as the substrates. Firstly, 6.07 g of Fe(NO₃)₃·9H₂O and 0.15 g of H₂₈N₆O₄₁W₁₂ were dispersed in 20 ml of water (named as A solution); 1000 mg of PVA 224 was dissolved in 10 ml of water by heating and then added the PVA solution into 500 ml of GO aqueous solution (2 mg/ml) to mixed as B solution. Secondly, A solution was dropped into B solution within 1 h. Subsequently, the mixed solution was frozen by liquid nitrogen as an ice cube and freeze-dried for 1 week to remove water. The dried product was calcined in the air with 500 °C for 12 h to remove the GO nanosheets and PVA as well as mineralize the metal ions as 2D metal oxide nanosheets.

Synthesis of bulk W/Fe₂O₃: The process of synthesizing bulk W doped Fe₂O₃ was similar to that of preparing W doped Fe₂O₃ nanosheets without adding PVA 224 in GO solution.

The W/W + Fe atomic ratio in the two samples is 0.04.

Characterizations: We used the scanning electron microscopy (SEM, FEI Nova Nano SEM450), transmission electron microscopy (TEM, JEOL 2100F) to identify the morphology, crystal structure of samples. Energy Dispersive X-Ray Spectroscopy (EDS) mapping and selected area electron diffraction (SAED) were detected by JEOL 2100F. The phase was detected by the powder X-ray diffraction (XRD) operated at 20 kV and 30 mA with Cu K α radiation ($\lambda = 1.5406 \text{ \AA}$). The X-ray photoelectron spectroscopic (XPS) spectra were detected by Thermo ESCALAB-250 spectrometer with a monochromatic Al K α radiation source (1486.6 eV). The binding energies determined by XPS were corrected with reference of adventitious carbon peak (284.6 eV) for each sample. The Brunauer–Emmett–Teller (BET) surface area was measured by Micromeritics Tristar 3030 system. Platinum resistance thermometer (M363886) was used to detect the temperature of all materials. The light absorption property of W/Fe₂O₃ nanosheets and AlN_x was detected by a Shimadzu UV3600 UV–vis spectrophotometer.

Thermal SCR test: The steady state NH₃-SCR NO_x reaction activity was tested in a fixed-bed quartz tube reactor containing 0.6 ml of catalysts (0.1 g of 4% W/Fe₂O₃ nanosheets or 0.7 g of bulk W/Fe₂O₃, to make the same volume of catalysts), and the reaction conditions were controlled as follows: 1000 ppm NO, 1000 ppm NH₃, 5 vol% O₂, 100 ppm SO₂ (when used), 3% H₂O (when used) and N₂ balance; 200 ml/min (sccm) total flow rate and the gas hourly space velocity (GHSV) was 20,000 h⁻¹. Water vapor was generated by passing N₂ through a heated gas-wash bottle containing de-ionized water. The effluent gas, including NO, NO₂, NH₃ and N₂O was analyzed by a FTIR spectrometer (Gaset FTIR DX4000) [21,33]. The traditional photothermal SCR test was the cooperation of thermal and photothermal energy. Therefore, it was still operated in this system and a xenon lamp (Microsolar 300) was used as the light source to irradiate the catalysts while heating the catalysts. The UV–vis optical property of materials was investigated on a Shimadzu UV3600 UV–vis spectrophotometer.

Calculation of thermal radiation: The calculation of thermal radiation was according to the Stefan–Boltzmann law:

$$J = \varepsilon\sigma(T_1^4 - T_2^4)$$

J is the thermal radiation energy, σ is the constant, ε is the emissivity of materials, T_1 and T_2 are the 543 K (270 °C) and 308 K (35 °C) respectively. The ε of W/Fe₂O₃ nanosheets and AlN_x film was 0.97 and 0.1 at 270 °C respectively, which were provided by Hangzhou Ruijia Precision Science Instrument Co., Ltd. According to the ε of W/Fe₂O₃ nanosheets and AlN_x film at 270 °C, the simulated thermal radiation of W/Fe₂O₃ nanosheets and AlN_x film was 4.68 and 0.50 kW m⁻², respectively.

Sunlight-driven AlN_x assisted SCR test: The AlN_x film was coated on the outside of flow-type tube and then covered with a vacuum layer (1.3*10⁻³ Pa pressure) as shown in Fig. S1. 0.6 ml of catalysts (0.1 g of 4% W/Fe₂O₃ nanosheets or 0.7 g of bulk W/Fe₂O₃, to make the same volume of catalysts) were dispersed by 10 ml of ethanol and then loaded in the inner of the flow-type tube, drying by the irradiation of outdoor sunlight (Fig. S2). The feeding gas controlled as follows: 1000 ppm NO, 1000 ppm NH₃, 5 vol% O₂, 100 ppm SO₂ (when used), 3% H₂O (when used) and N₂ balance, 200 sccm total flow rate. The gas hourly space velocity (GHSV) was 20,000 h⁻¹.

Natural sunlight-driven AlN_x assisted SCR test: The natural test was similar to that of photothermal catalysis test. The differences are the following: 1. Outdoor sunlight was the light source. 2. A parabolic reflector (Fig. S3) with 4 times concentration was used to concentrate solar light.

3. Results and discussions

W doped Fe₂O₃ (W/Fe₂O₃) is a typical NO_x SCR catalyst with excellent H₂O and SO₂ tolerance [34]. Taking W/Fe₂O₃ as an example, we showed a gram scale production of W/Fe₂O₃ nanosheets by the modified GO templated method. As illustrated in Fig. 1a, we firstly added PVA into the GO solution to make it have high viscosity. Then, massive W and Fe precursors were added in the high viscosity solution. Subsequently, the water was removed by freeze-drying process. The dried product was annealed in the air with 500 °C to form the W/Fe₂O₃ nanosheets (W/W + Fe ratio is 4%, unless stated) while oxidizing the GO and PVA as CO₂ by oxygen. Raman spectrum (Fig. 1b) of this sample exhibited four characteristic peaks of hematite at 220, 281, 403, and 602 cm⁻¹ [35], confirming the Fe₂O₃ phase. But, the two peaks at ~238 and 491 cm⁻¹ [36], which are visible in crystalline Fe₂O₃, were missed from W/Fe₂O₃ nanosheets, showing low crystallinity of this sample. XRD showed no peaks of W/Fe₂O₃ nanosheets, indicating a probably amorphous state of materials (Fig. 1c). SEM image showed the curved nanosheets morphology of the obtained sample (Fig. 1d). To make a comparison, we also applied the GO templated method to synthesize W/Fe₂O₃ without adding PVA. In the absence of PVA, the metal ions could cause the agglomeration of GO in solution, resulting in more than 100 nm thick sheets and low surface area of 21 m² g⁻¹ (bulk W/Fe₂O₃, Fig. S4). It has been reported that the excessive metal ions adsorbed on GO sheets could neutralize the electronegativity and introduce the layered stacking of GO, leading to the formation of thick metal oxides sheets [37]. PVA solution has high viscosity, which can delay the stacking of GO in the solution with excessive metal ions, so that the GO sheets were still separated after adsorbing massive metal precursors as shown in Fig. S5. The BET surface area of W/Fe₂O₃ nanosheets was 310 m² g⁻¹ (Fig. S6a), conducive to achieve high catalytic activity. Therefore, the PVA assisted GO templated method can large-scale synthesize two-dimensional materials. TEM image depicts that the W/Fe₂O₃ nanosheets have a wrinkled surface (Fig. 1e). Elemental mapping images of Fe, W and O elements on W/Fe₂O₃ nanosheets reveal an even distribution over the whole region of nanosheets, indicating no phase separation (Fig. 1f). Further, the clear lattice fringes of W/Fe₂O₃ nanosheets were not observed in the High-resolution (HR) TEM image (Fig. 1g),

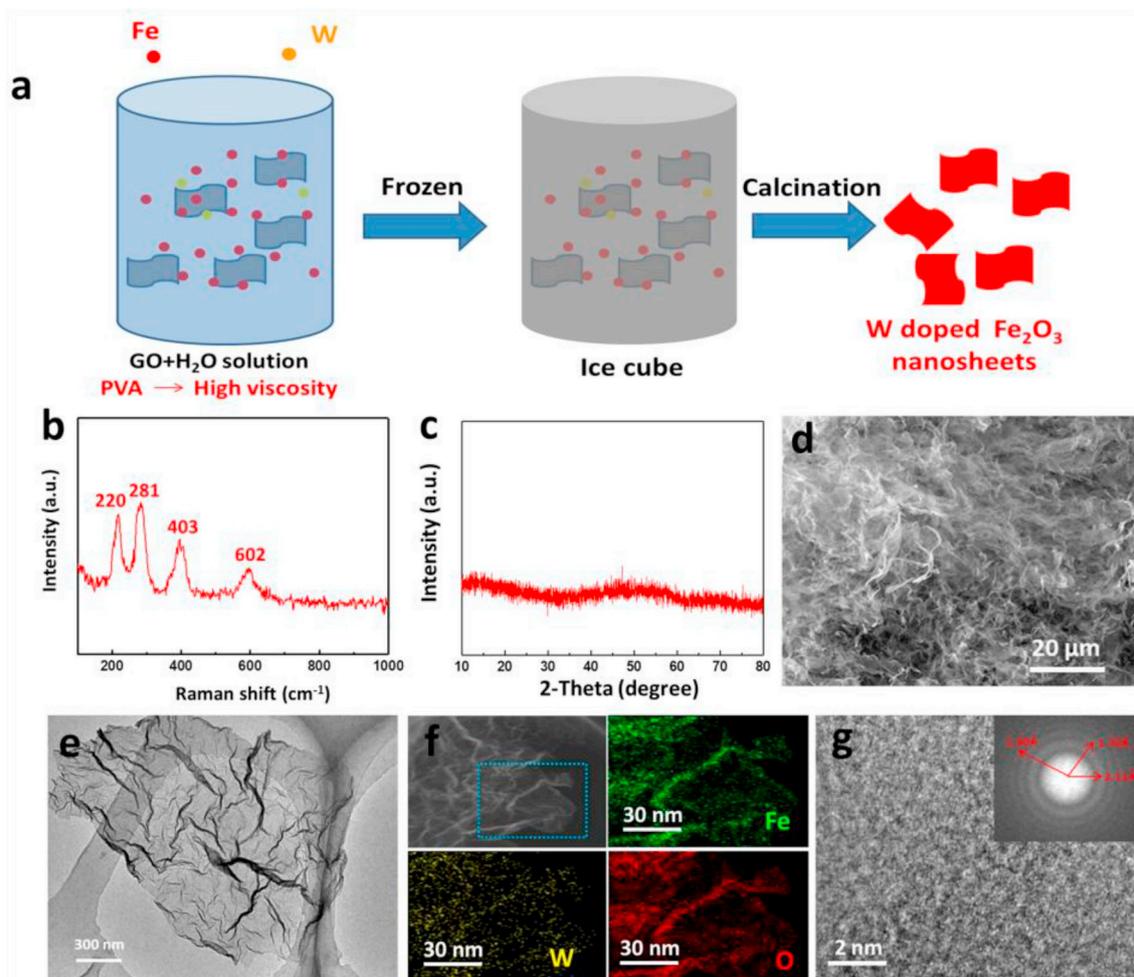


Fig. 1. (a) Schematic preparation of W doped Fe_2O_3 ($\text{W}/\text{Fe}_2\text{O}_3$) nanosheets. (b) Raman spectrum, (c) XRD pattern, (d) SEM image, (e) TEM image, (f) STEM image and EDS mapping images of Fe, W, O element for W doped Fe_2O_3 nanosheets. (g) High-resolution TEM image of W doped Fe_2O_3 nanosheets. Inset panel in Fig. 1g is the electron diffraction pattern.

evidencing its amorphous state. There are a few wide rings in the SAED pattern showed in Fig. 1g and the corresponding crystal distance was 2.11, 1.70 and 1.51 Å, respectively, which was similar to the (100), (004) and (103) planes of graphite [38]. We thought the wide diffraction rings might be originated from the carbon film on grid. Meanwhile, XPS revealed that the valence states of W and Fe in $\text{W}/\text{Fe}_2\text{O}_3$ nanosheets were +6 and +3, respectively (Figs. S6b, c, d).

The thermal NO_x SCR performances of $\text{W}/\text{Fe}_2\text{O}_3$ nanosheets were tested at 200 sccm flux of feeding gas, in comparison with bulk $\text{W}/\text{Fe}_2\text{O}_3$. NO was used as NO_x source for SCR. In Fig. 2a, bulk $\text{W}/\text{Fe}_2\text{O}_3$ performed 3.1% NO conversion efficiency at 250 °C. Whereas, $\text{W}/\text{Fe}_2\text{O}_3$ nanosheets showed a 150 °C onset temperature for NO conversion and reached to 88% denitrification (deNO_x) efficiency at 250 °C, 28.3 times higher than that of bulk $\text{W}/\text{Fe}_2\text{O}_3$ (3.1%), indicating the nano-effect on increasing the NO_x SCR activity of $\text{W}/\text{Fe}_2\text{O}_3$ [39]. Not only excellent NO_x SCR activity, but $\text{W}/\text{Fe}_2\text{O}_3$ nanosheets also showed a 96% N_2 selectivity efficiency in all range of reaction temperature window (Fig. 2b). In order to apply on commercial NO_x SCR, H_2O and SO_2 were added in feeding gas respectively. Clearly, the deNO_x rates through $\text{W}/\text{Fe}_2\text{O}_3$ nanosheets were retained in the presence of SO_2 (100 ppm) at 300 °C temperature, revealing robust resistance (Fig. 2c). Further, after adding 3% H_2O in feeding gas, the deNO_x efficiency was a little lower than that using dry gases when the temperature was lower than 200 °C and it was identical to that using dry gases when the temperature was

higher than 200 °C (Fig. 2d). Therefore, $\text{W}/\text{Fe}_2\text{O}_3$ nanosheets showed excellent deNO_x performance in the presence of sulfurous gases and water vapor.

Despite the availability of highly active and stable $\text{W}/\text{Fe}_2\text{O}_3$ nanosheets, the NO_x SCR was not worked under standard one sunlight (1.0 kW m^{-2} intensity) irradiation (Fig. 3a). As shown in Fig. 3b, the one solar-driven NO_x SCR can be worked by using second energy to heat the $\text{W}/\text{Fe}_2\text{O}_3$ nanosheets to more than 150 °C. And the one solar-driven NO_x SCR efficiency was 23 and 67% when the $\text{W}/\text{Fe}_2\text{O}_3$ nanosheets heated to 150 and 200 °C respectively, higher than that of thermal NO_x SCR at corresponding temperatures (9 and 41% at 150 and 200 °C). Therefore, the photothermal catalysis is an auxiliary means to promote the efficiency of thermal NO_x SCR and cannot run the NO_x SCR independently under 1 solar irradiation, which is common in photothermal NO_x SCR. But, we still search the possibility of realizing weak sunlight-driven NO_x SCR. For $\text{W}/\text{Fe}_2\text{O}_3$ nanosheets, the sunlight absorption is not excellent. Fig. S7 showed that the $\text{W}/\text{Fe}_2\text{O}_3$ nanosheets only exhibited the photo-response from 300 nm to 640 nm, less than 35% of sunlight region. Meanwhile, $\text{W}/\text{Fe}_2\text{O}_3$ nanosheets are blackbody-like materials with high emissivity, possessing violent heat radiation [12,13]. Assuming the temperature of $\text{W}/\text{Fe}_2\text{O}_3$ nanosheets located at 270 °C, the IR radiative heat loss can be as high as 4.68 kW m^{-2} , equivalent to 4.68 standard suns (based on Stefan-Boltzmann law, see details in Experimental Section), far exceeding the standard solar flux of 1 kW m^{-2} . Thus, the low

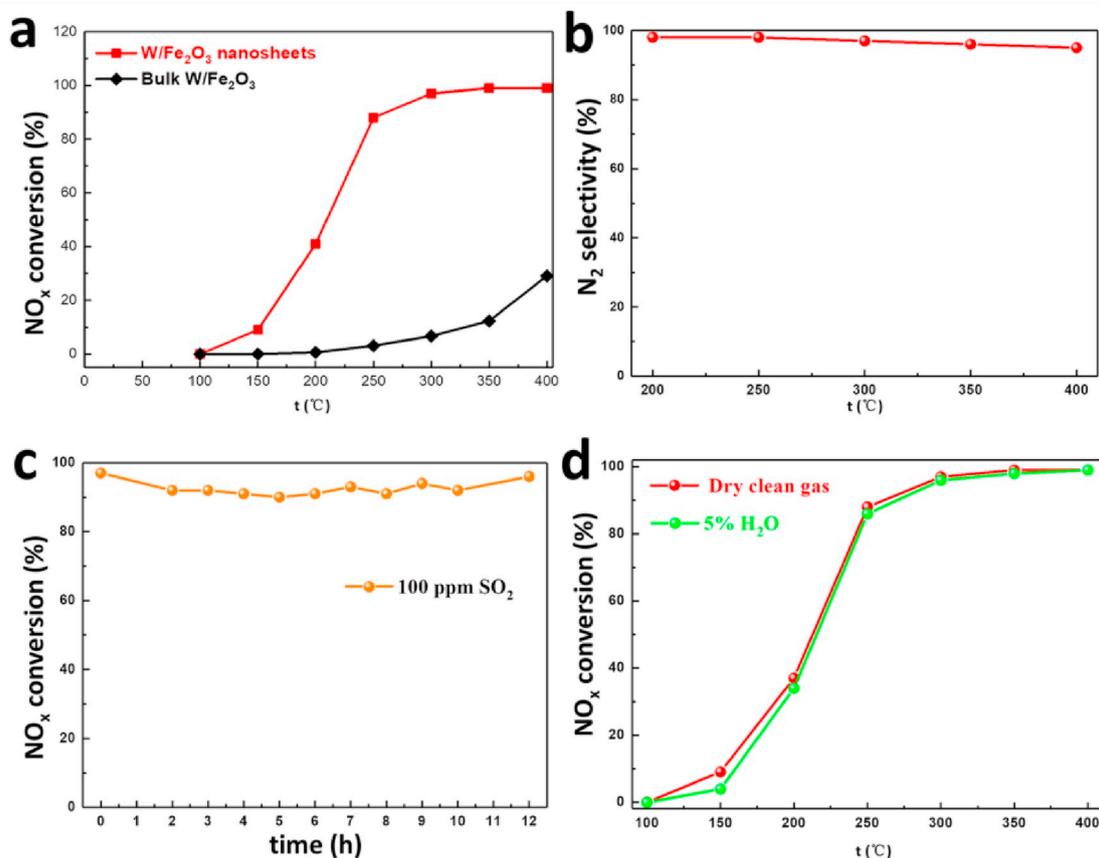


Fig. 2. (a) The NO_x SCR conversion performance over different catalysts under dry clean gas at gas hourly space velocity (GHSV) of 20,000 h⁻¹. (b) The corresponding N₂ selectivity along with reaction temperature over W/Fe₂O₃ nanosheets. (c) The NO_x conversion efficiency over W/Fe₂O₃ nanosheets under dry clean gas with 100 ppm SO₂ at 300 °C temperature and gas hourly space velocity (GHSV) of 20,000 h⁻¹. (d) The NO_x conversion efficiency over W/Fe₂O₃ nanosheets under dry clean gas with 3% H₂O at gas hourly space velocity (GHSV) of 20,000 h⁻¹. Dry clean gas is composed of 1000 ppm NO, 1000 ppm NH₃, 5 vol% O₂ and N₂ balance.

sunlight absorption and high IR radiation make the temperature of W/Fe₂O₃ nanosheets is far from meeting the requirements of NO_x SCR. In commercial solar water heaters, the light absorber was AlN_x film [40], which can heat the water reach to 100 °C just under outdoor sunlight irradiation due to the full sunlight absorption and little radiation. Therefore, we thought that the AlN_x film might be able to obtain enough high temperature for NO_x SCR. We used the commercial AlN_x film from Huangming solar water heater as the sunlight absorber (inset in Fig. 3c). As shown in Fig. 3c, SEM image shows that the AlN_x film has a thickness of 1 μm. XRD pattern confirmed that the film was composed of cubic AlN_x (PDF#25-1495, Fig. 3d). UV-Vis absorption spectrum of the AlN_x film exhibited obvious absorption from 300 nm to 1000 nm (Fig. 3e), accounting for nearly 100% of solar spectrum. Especially, different from the black-body materials, AlN_x film is the approximately infrared emitted free materials. According to simulated calculation, the radiative heat loss of selective light absorber was only 0.50 kW m⁻² at 270 °C (see calculation details in Experimental Section), which is equal to 11% thermal radiation of W/Fe₂O₃ nanosheets and 50% of the standard solar flux. Therefore, the temperature of the vacuum layer protected AlN_x film was as high as 296 °C under 1 kW m⁻² of sunlight irradiation [41]. Such a high temperature is enough to maintain the operation of NO_x SCR. Therefore, we designed a photothermal system by AlN_x film and vacuum layer to full absorb sunlight and reduce the heat energy dissipation (Figs. S1 and 2). As shown in Fig. 3f, the sunlight absorption is achieved by AlN_x film instead of W/Fe₂O₃ nanosheets, guaranteeing full sunlight absorption as well as low heat energy radiation. The W/Fe₂O₃ nanosheets were cast on the AlN_x film, which maintained the absorbed

energy efficient transferred from AlN_x film to the W/Fe₂O₃ nanosheets.

As shown in Fig. 4a, under one standard solar (1.0 kW m⁻² intensity) irradiation, the temperature of W/Fe₂O₃ nanosheets was 276 °C with the assistance of AlN_x film, in comparison with the 79 °C of W/Fe₂O₃ nanosheets direct irradiated by the same light. Consequently, when the light intensity was higher than 0.6 kW m⁻², NO started to be converted through W/Fe₂O₃ nanosheets assisted by the selective light absorber, which had no second energy input (Fig. 4b). And the deNO_x efficiency can be reached to 92% under 1 solar irradiation (1 kW m⁻²). It is the first time to realize weak sunlight-driven NO_x SCR. This result reveals the significant advantage of AlN_x film in weak sunlight-driven catalysis. Meanwhile, the N₂ selectivity through W/Fe₂O₃ nanosheets equipped with AlN_x film was higher than 96% during one solar irradiation for 12 h (Fig. 4c). It shows that the AlN_x film does not affect the high N₂ selectivity of W/Fe₂O₃ nanosheets. Further, the deNO_x performances were not clearly changed yet in the presence of H₂O and SO₂ in feeding gas during 12 h one sunlight irradiation (Fig. 4d).

Based on the above sunlight-driven catalytic data, we directly carried out the outdoor solar-driven test. The W/Fe₂O₃ nanosheets equipped with AlN_x film were placed at Hebei University and the experiment was carried out from 07:00 to 18:00 under natural sunlight irradiation without any other second energies input (Fig. 5a). As shown in Fig. 5b, NO was started to be converted at 10:00 a.m. and the converted efficiency was increased with time went on. The deNO_x efficiency was reached to a maximum 60% at 12:00. Since the outdoor sunlight is significantly lower than 1 kW m⁻² intensity, a parabolic reflector with 4 times focusing (Fig. S3) was used to concentrate the sunlight. With the

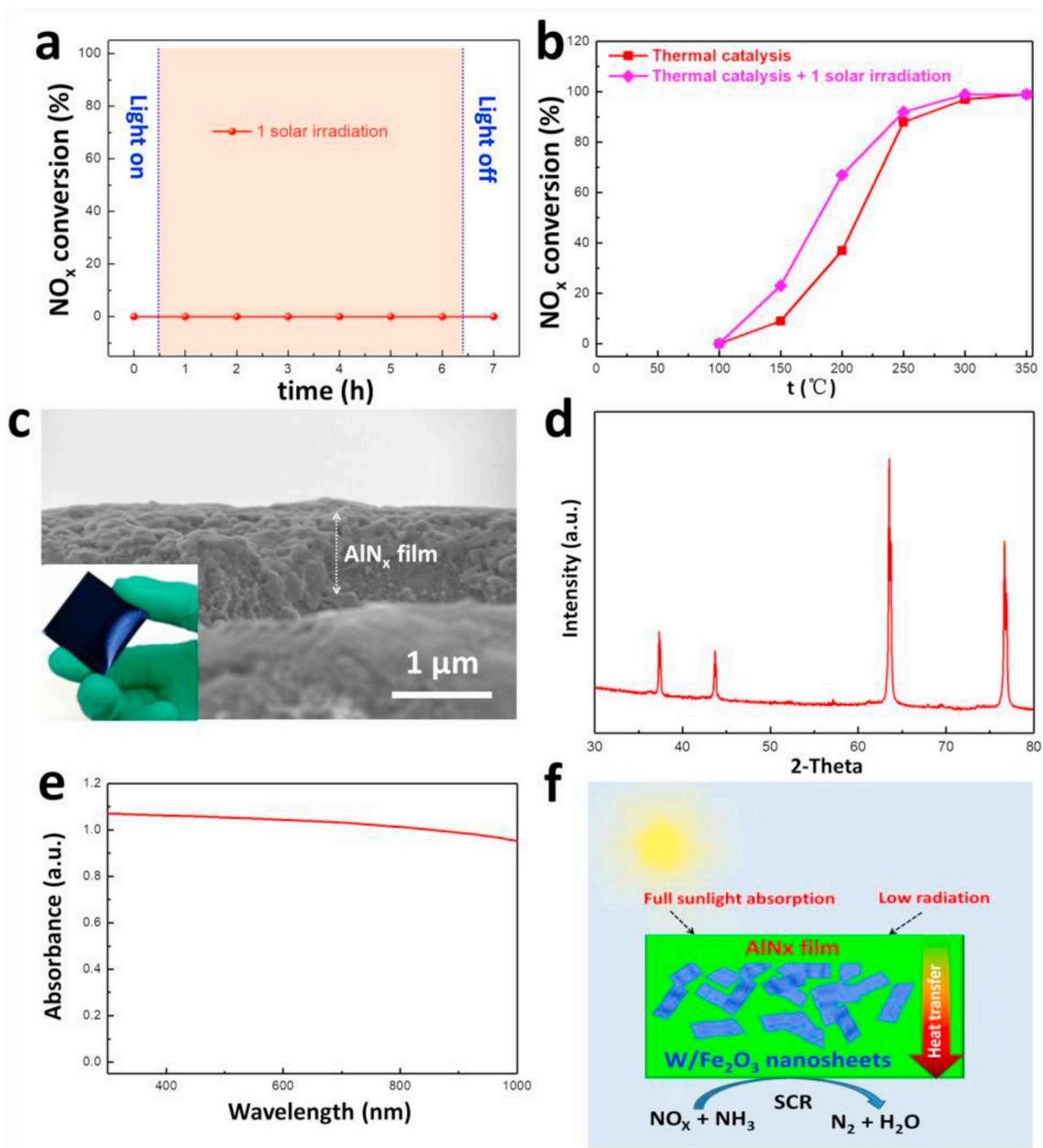


Fig. 3. (a) The direct 1 kW m^{-2} intensity of sunlight-driven NO_x SCR performance of W/Fe₂O₃ nanosheets without second energy input. (b) The thermal NO_x SCR performance of W/Fe₂O₃ nanosheets with (purple) and without (red) 1 kW m^{-2} intensity of sunlight irradiation. Dry clean gas at gas hourly space velocity (GHSV) of $20,000 \text{ h}^{-1}$ (c) SEM, (d) XRD pattern, (e) normalized UV-Vis absorption spectrum of AlN_x film. The inset in Fig. 3c is the photograph of AlN_x film. (f) Schematic exhibition of solar-driven NO_x SCR through W/Fe₂O₃ nanosheets equipped with AlN_x film. (For interpretation of the references to colour in this figure legend, the reader is referred to the Web version of this article.)

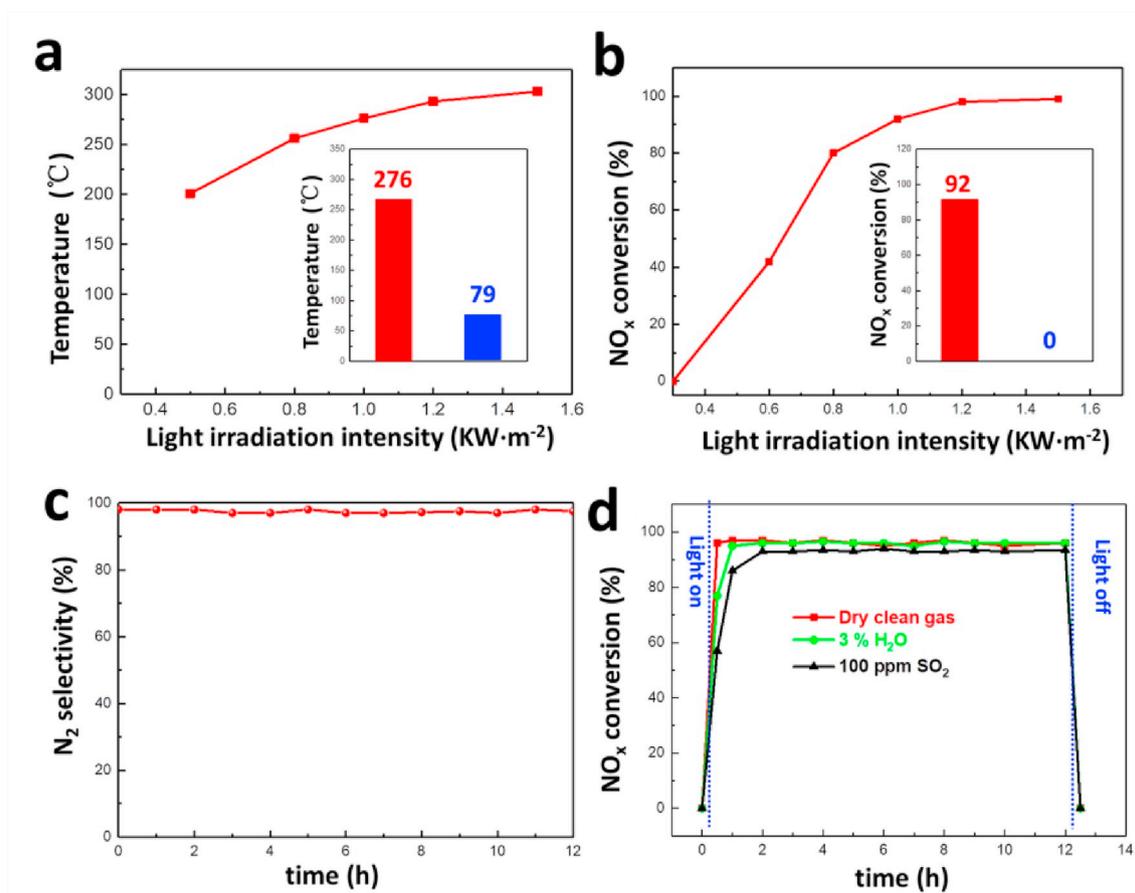


Fig. 4. (a) The light-driven temperature of W/Fe₂O₃ nanosheets equipped with AlN_x film, under direct light irradiation ranging from 0.5 to 1.5 kW m⁻² intensity. The inset in Fig. 4a is the temperature of W/Fe₂O₃ nanosheets equipped with AlN_x film (red bar) and without AlN_x film (blue bar) irradiated by 1 kW m⁻² intensity of sunlight. (b) is the corresponding light-driven NO_x conversion rates of W/Fe₂O₃ nanosheets equipped with AlN_x film. The inset in Fig. 4b is the NO_x conversion rates of W/Fe₂O₃ nanosheets equipped with AlN_x film (red bar) and without AlN_x film (blue bar) irradiated by 1 kW m⁻² intensity of sunlight. The gas is the dry clean gas at gas hourly space velocity (GHSV) of 20,000 h⁻¹. (c) The N₂ selectivity of W/Fe₂O₃ nanosheets equipped with AlN_x film under the irradiation of 1 sun (1 kW m⁻²) for 12 h. (d) The NO_x conversion efficiency over W/Fe₂O₃ nanosheets equipped with AlN_x film as a function of reaction time under dry clean gas with 100 ppm SO₂ and 3% H₂O under the irradiation of 1 sun (1 kW m⁻²) for 12 h at gas hourly space velocity (GHSV) of 20,000 h⁻¹. Dry clean gas is composed of 1000 ppm NO, 1000 ppm NH₃, 5 vol% O₂ and N₂ balance. (For interpretation of the references to colour in this figure legend, the reader is referred to the Web version of this article.)

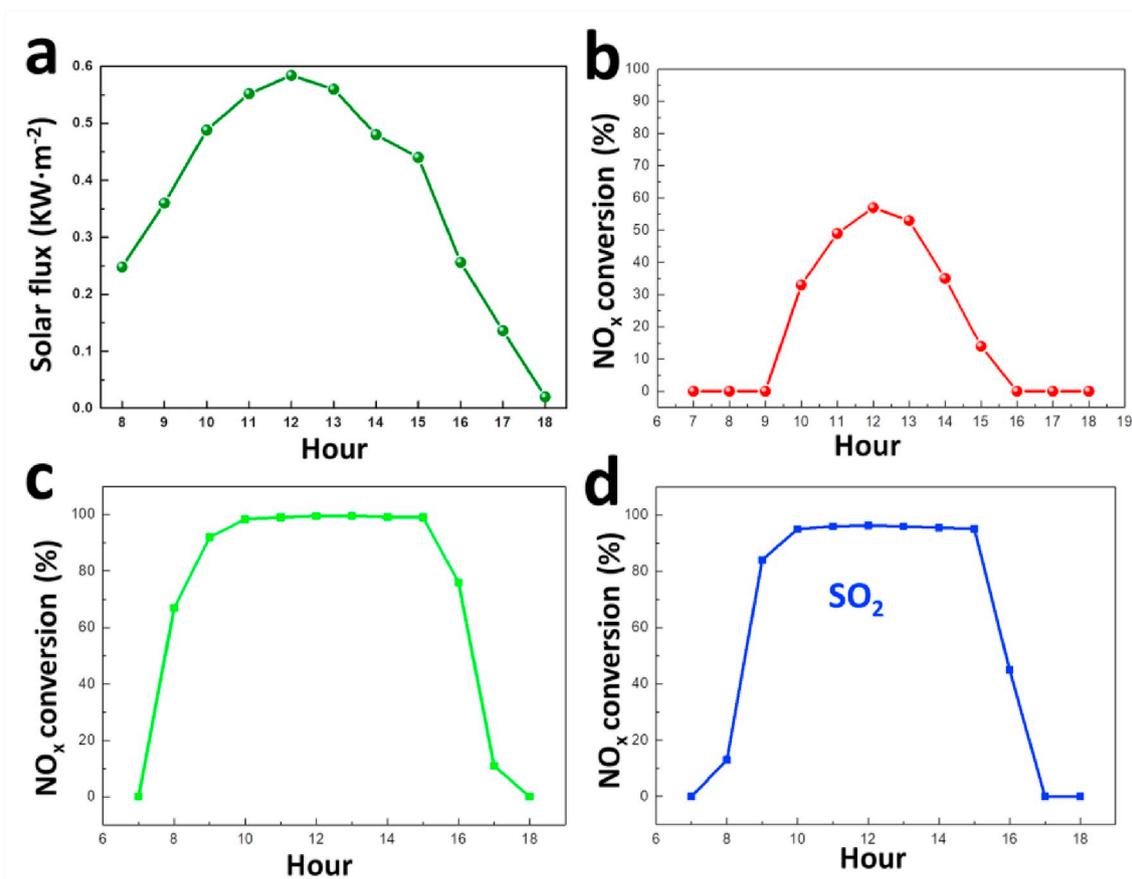


Fig. 5. (a) The solar flux on September 4, 2018, in Baoding, China. (b) The NO_x conversion of W/Fe₂O₃ nanosheets equipped with AlN_x film as a function of time under outdoor irradiation with the feeding gas under GHSV of 20,000 h⁻¹. Date: September 4, 2018, in Baoding, China. (c) The NO_x conversion of W/Fe₂O₃ nanosheets equipped with AlN_x film and a parabolic reflector as a function of time under outdoor irradiation with the feeding gas under GHSV of 20,000 h⁻¹. Date: September 23, 2018, in Baoding, China. (d) The NO_x conversion of W/Fe₂O₃ nanosheets equipped with AlN_x film and a parabolic reflector as a function of time under outdoor irradiation with the feeding gas (dry clean gas + 100 ppm SO₂) under GHSV of 20,000 h⁻¹. Date: September 24, 2018, in Baoding, China. Dry clean gas is composed of 1000 ppm NO, 1000 ppm NH₃, 5 vol% O₂ and N₂ balance.

assistance of focusing device, as shown in Fig. 5c, NO was started to convert at 8:00 a.m. and the deNO_x efficiency was kept at more than 90% from 9:00 to 15:00 with dry gas. After adding SO₂ into reaction gas, the deNO_x was still maintained at 90% level from 10:00 to 15:00 (Fig. 5d). Thus, the industrial grade NO_x SCR reaction could be carried out under outdoor sunlight irradiation.

4. Conclusions

In summary, we used PVA to prevent the stacking of GO to mass production of W doped Fe₂O₃ nanosheets at gram-scale. Due to the nanosheets morphology and high surface area of 310 m² g⁻¹, the as-synthesized W doped Fe₂O₃ nanosheets showed 96% N₂ selectivity, robust resistances for H₂O (3%) and SO₂ (100 ppm), 88% NO_x SCR efficiency at 250 °C, in comparison with the 3.1% rate of bulk W doped Fe₂O₃. Furthermore, the AlN_x film was applied to absorb sunlight, which could heat W doped Fe₂O₃ nanosheets to 276 °C only under 1 solar irradiation (AM 1.5G, 1 kW m⁻²). As a result, the NO_x SCR reaction can achieve 92% deNO_x efficiency through W doped Fe₂O₃ nanosheets equipped with AlN_x film under 1 solar irradiation and maintain more than 90% deNO_x efficiency ranging from 10:00 to 16:00 under outdoor sunlight irradiation with the assistance of 4 times focusing parabolic reflector.

Author contributions

Y. G. Li and Y. Hu conceived the project and contributed to the design

of the experiments and analysis of the data. X. H. Bai and D. C. Yuan performed the AlN_x assisted photothermal system preparation, characterizations. Y. Q. Xu and W. Lu performed the catalyst preparation, characterizations. X. H. Bai, D. C. Yuan, S. F. Wang, G. S. Fu wrote the paper. All the authors discussed the results and commented on the manuscript.

Declaration of competing interest

The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

Acknowledgements

This work is supported by the National Natural Science Foundation of China of China (Grant No. 51702078), Hebei Provincial Department of Education Foundation (Grant No. BJ2019016) and Outstanding Doctoral Cultivation Project of Hebei University (YB201502). Thanks for the TEM technical supports provided by the Microanalysis Center, College of Physics Science and Technology, Hebei University.

Appendix A. Supplementary data

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.solmat.2020.110395>.

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